ST28/ST28P (A606)

PARTS CATALOG

INTRODUCTION

This chapter instructs you the numbers and names of parts on this machine.

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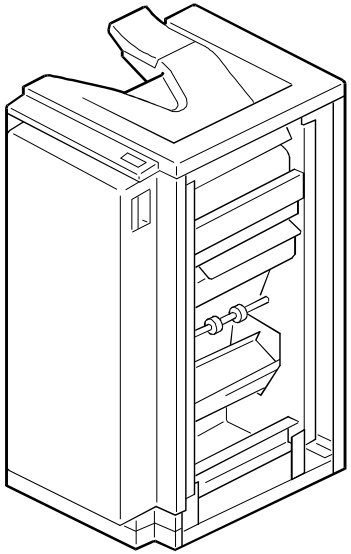
LOCATION OF UNIT

1. EXTERIOR (A606)



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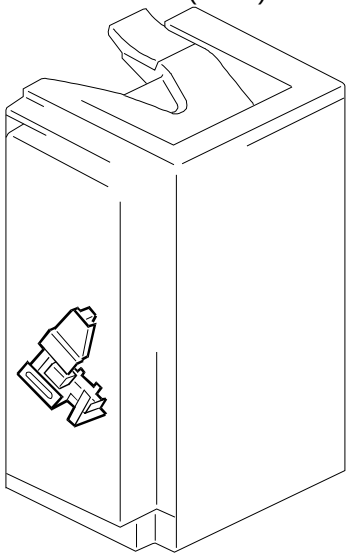
2. STAPLER SECTION 1 (A606)



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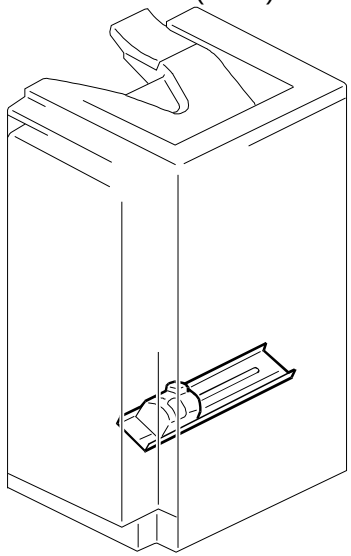
3. STAPLER SECTION 2 (A606)



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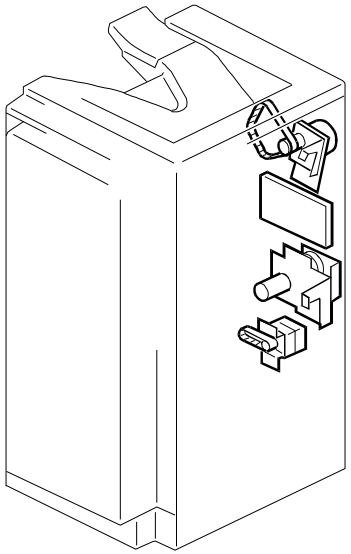
4. ELECTRICAL SECTION (A606)



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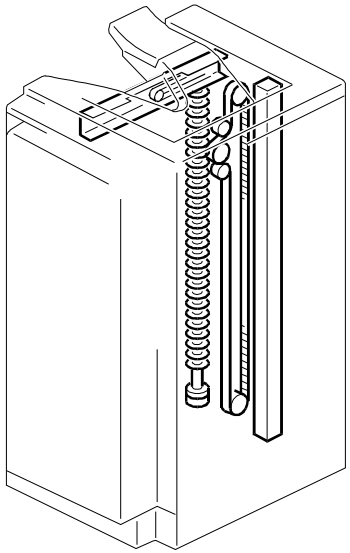
5. BIN DRIVE SECTION (A606)



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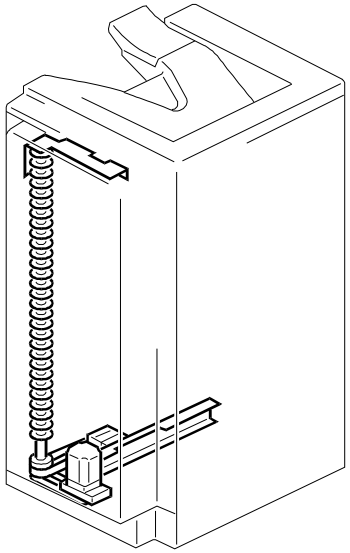
6. STAPLER DRIVE SECTION (A606)



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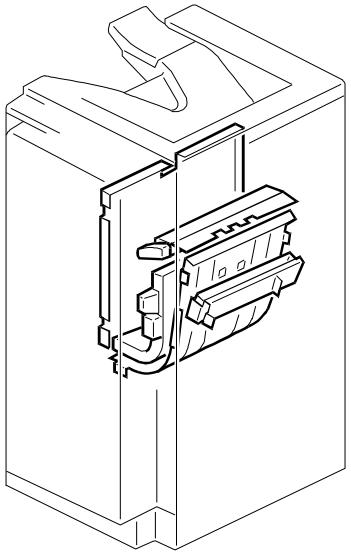
LOCATION OF UNIT

7. TRANSPORT SECTION (A606)



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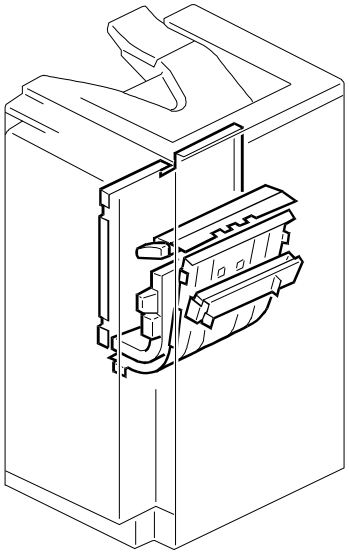
8. PAPER EXIT SECTION (A606)



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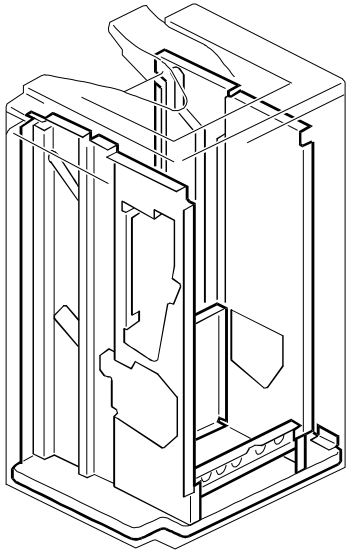
9. FRAME SECTION (A606)



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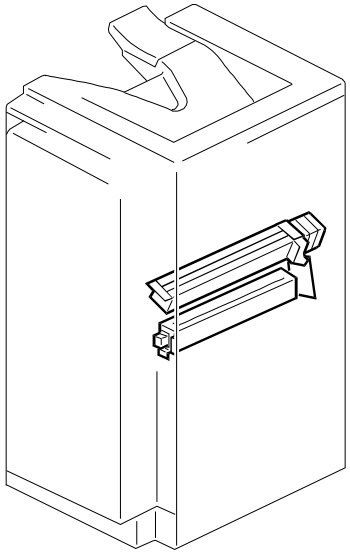
10. PUNCH UNIT (A606)



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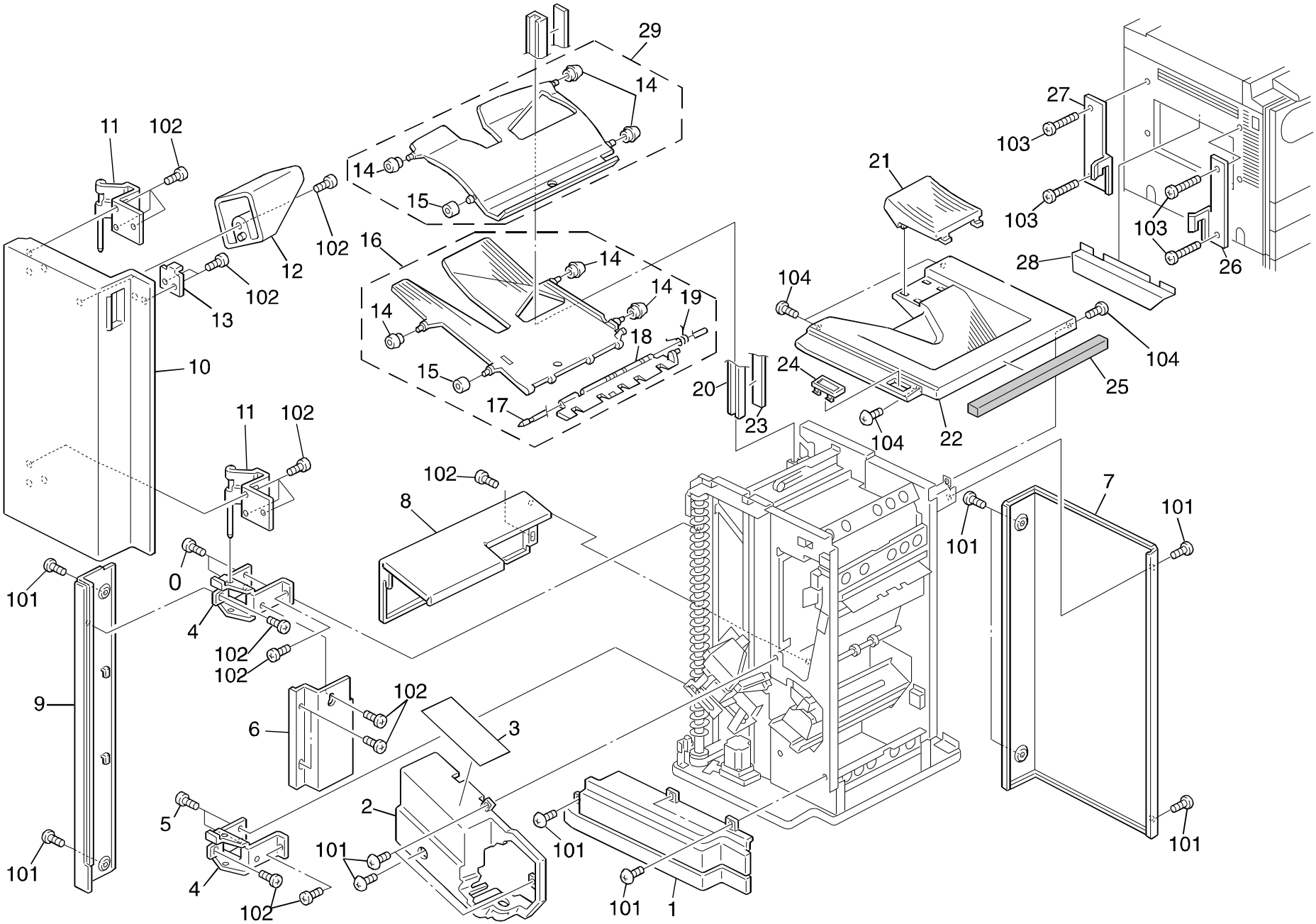
1. EXTERIOR (A606)

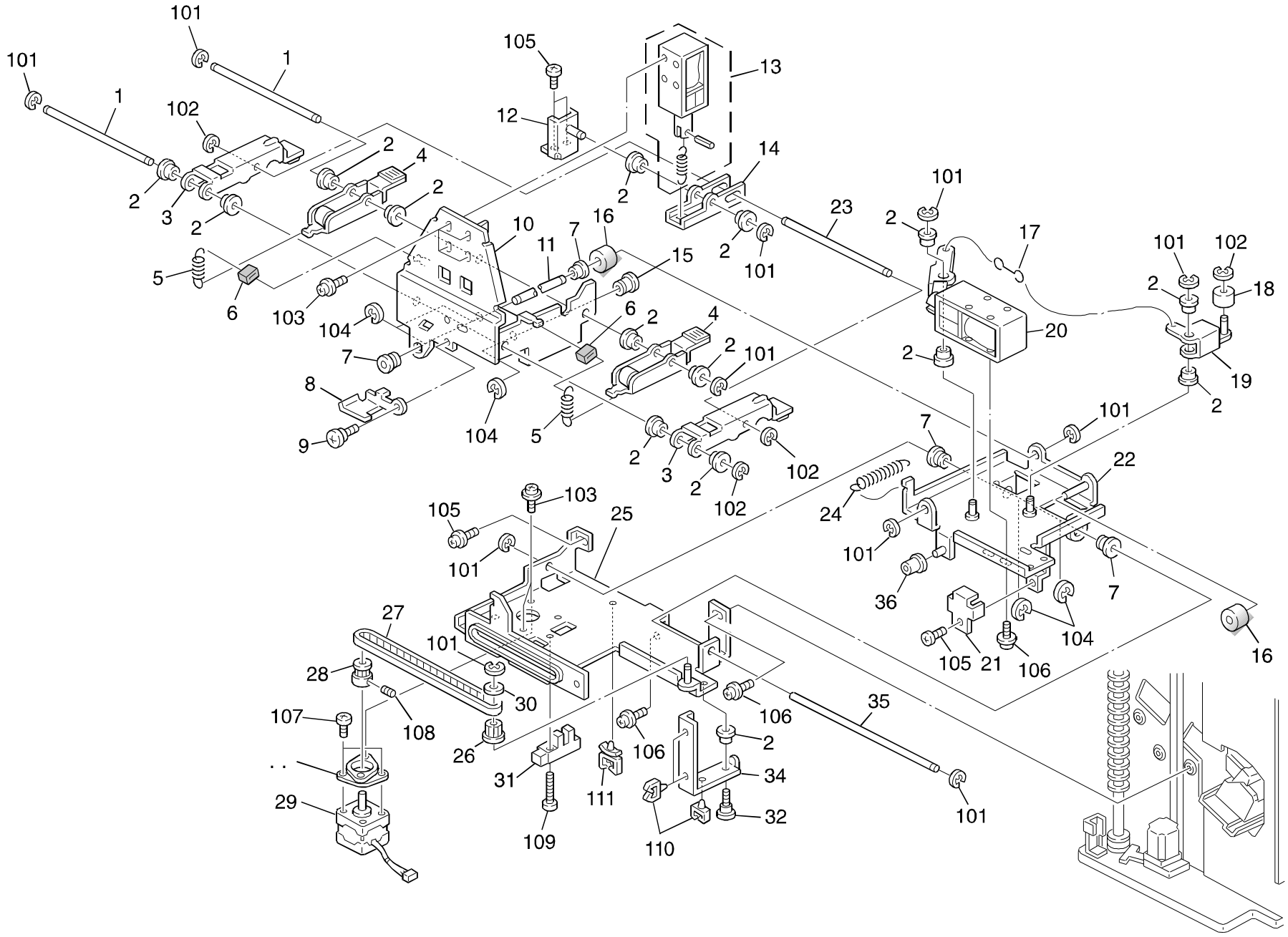


1. EXTERIOR (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A606 1536	Lower Cover	1
2	A606 1601	Inner Cover - Chack	1
3	A606 1860	Decal - Add Stapler	1
4	A377 1641	Hinge Bracket	2
5	5875 2088	Shoulder Screw - M4	4
6	A377 1631	Upper Wheel Cover	1
7	A606 1546	Rear Cover	1
8	A606 1556	Left Cover	1
9	A606 1526	Front Left Cover	1
10	A606 1576	Front Door	1
11	A606 1645	Hinge	2
12	A606 1595	Small Door Cover	1
13	A377 1651	Magnet Catch Plate	1
14	A377 3546	Guide Roller	6
15	A377 3447	Small Guide Roller	2
16	A606 3510	Bin Ass y	1
17	A377 3441	End Fence Shaft	1
18	A606 3536	Bin End Fence	1
19	AA06 6225	End Fence Spring	1
20	A377 4151	Jogger Plate	1
21	A606 1616	Small Proof Tray	1
22	A606 1710	Top Cover	1
23	A606 4156	Jogger Cushion	1
24	A606 1696	Clip Tray	1
25	A377 1671	Spacer Cushion	1
26	A377 1186	Front Joint Bracket	1
27	A377 1187	Rear Joint Bracket	1
28	A377 2122	Entrance Guide	1
29	A377 3560	Supporting Bin	1

Index No.	Part No.	Description	Q ty Per Assembly
101	0344 0060F	Philips Truss Head Screw - M4x6	
102	0314 0060B	Philips Pan Head Screw - M4x6	
103	0802 5237	Binding Tapping Screw - M4x10	
104	0344 0080F	Philips Truss Head Screw - M4x8	

2. STAPLER SECTION 1 (A606)

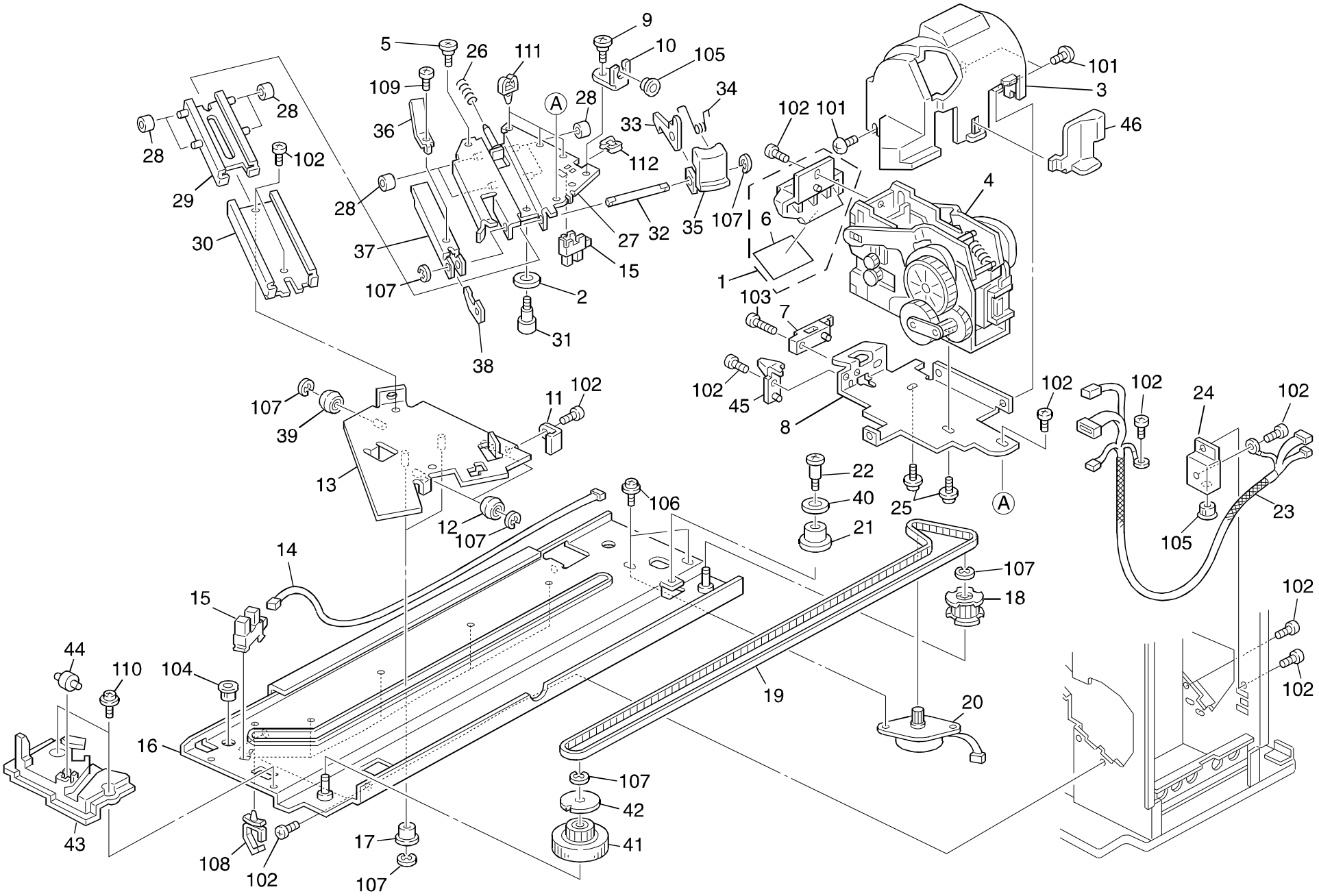


2. STAPLER SECTION 1 (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A377 4432	Gripper Arm Shaft - M6	2
2	AA08 0072	Bushing - 6x10x3	15
3	A377 4411	Upper Gripper Arm	2
4	A377 4413	Lower Gripper Arm	2
5	AA06 0061	Spring - Fork Gate Lever	2
6	A498 4625	Arm Cushion	2
7	AA08 2042	Bushing - 6x10x6.5mm	4
8	A377 4434	Gripper Lock Plate	1
9	5413 1882	Stepped Screw	1
10	A377 4436	Gripper Solenoid Bracket	1
11	A377 4465	Gripper Guide Rod	1
12	A377 4425	Solenoid Arm Bracket	1
13	A606 4435	Gripper Arm Solenoid	1
14	A377 4421	Solenoid Lever	1
15	AA08 2042	Bushing - 6x10x6.5mm	1
16	A377 4466	Cushion	2
17	A377 4463	Hook	1
18	A377 4455	Slide Roller	1
19	A377 4451	Slider Arm	1
20	A606 4460	Gripper Slide Solenoid	1
21	A377 4491	Timing Belt Stopper	1
22	A606 4441	Slider Support Bracket	1
23	A377 4433	Gripper Arm Shaft - M4	1
24	AA06 0547	Tension Spring	1
25	A377 4471	Gripper Bracket	1
26	AB03 0218	Pulley - 15Z	1
27	AA04 3355	Timing Belt - B40S2M320	1
28	AB03 0516	Timing Pulley - 15Z	1
29	AX05 0057	Stepping Motor - DC24V 3.84W	1
30	A498 4665	Pulley Flange	1
31	AW02 0022	Photointerruptor	1
32	5419 5714	Stepped Screw	1
33	A548 2113	Motor Cushion	1
34	A606 4488	Gripper Harness Bracket	1
35	A377 4485	Gripper Guide Shaft	1

Index No.	Part No.	Description	Q ty Per Assembly
36	A377 4742	Slider Guide	1
101	0720 0040E	Retaining Ring - M4	
102	0720 0030E	Retaining Ring - M3	
103	0951 3005B	Philips Screw With Flat Washer M3x5	
104	0720 0080E	Retaining Ring - M8	
105	0314 0060B	Philips Pan Head Screw - M4x6	
106	0951 4006B	Philips Screw With Washer - M4x6	
107	0313 0050B	Philips Pan Head Screw - M3x5	
108	0574 0040E	Hexagon Headless Set Screw - M4x4	
109	0314 0100B	Philips Pan Head Screw - M4x10	
110	1105 0291	Wire Saddle	
111	1105 0234	Clamp	

3. STAPLER SECTION 2 (A606)

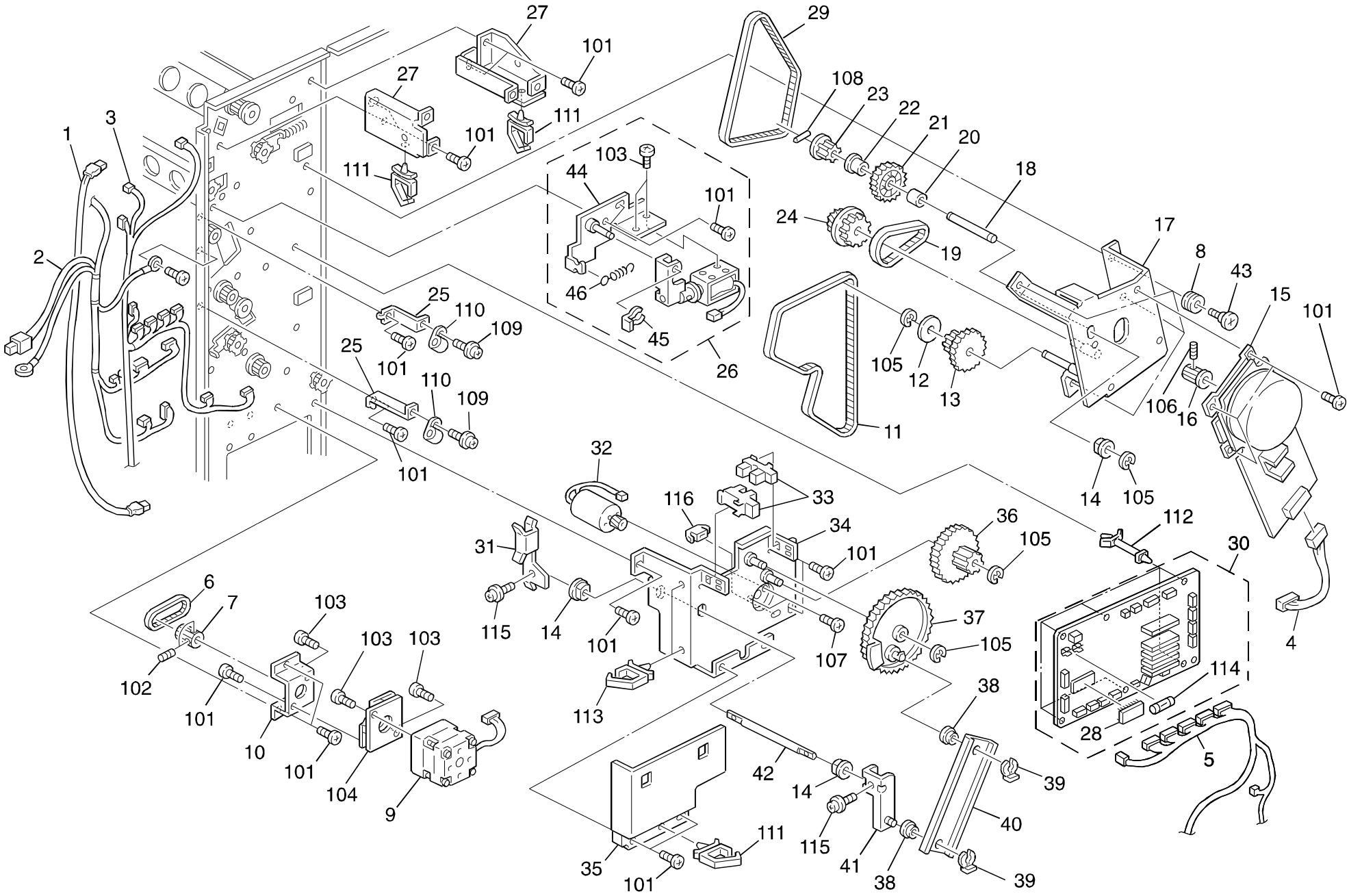


3. STAPLER SECTION 2 (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A606 1607	Entrance Guide	1
2	A606 4883	Spacer	1
3	A606 1605	Stapler Cover	1
4	AJ01 1010	Stapler - EH-560	1
5	5413 1882	Stepped Screw	1
6	A606 1609	Guide Mylar	1
7	AW01 0070	Photosebsor - PS-R11D1-B	1
8	A606 4711	Stapler Bracket	1
9	5442 1659	Stepped Screw - M4	1
10	A377 4738	Harness Bracket	1
11	A377 4736	Timing Belt Stopper	1
12	A377 4741	Roller - M14	2
13	A606 4831	Stapler Slider	1
14	A606 5240	Stapler Sensor Harness	1
15	AW02 0075	Photointerrupter	2
16	A606 4721	Stapler Slide Bracket	1
17	A377 4742	Slider Guide	2
18	AB03 0394	Timing Pulley - 30Z	1
19	AA04 3357	Timing Belt - 1110P2M6	1
20	AX04 0067	Stepping Motor - DC 9W	1
21	5887 4185	Idler Pulley	1
22	A377 4726	Stepped Screw - M4x8x14	1
23	A606 5230	Stapler Harness	1
24	A377 4745	Harness Cover	1
25	5875 2088	Shoulder Screw - M4	2
26	AA06 3544	Pressure Spring	1
27	A606 4861	Stapler Bracket	1
28	A606 4854	Roller - 10	8
29	A606 4851	Middle Bracket	1
30	A606 4841	Slide Rail	1
31	A606 4881	Stepped Screw	1
32	A606 4866	Lever Shaft - Long	1
33	A606 4864	Lock Lever	1
34	AA06 6558	Spring	1
35	A606 4865	Lock Lever Grip	1

Index No.	Part No.	Description	Q ty Per Assembly
36	A606 4873	Spring Plate	1
37	A606 4872	Stapler Stop Lever	1
38	A606 4871	Release Lever Bracket	1
39	A606 4837	Roller - 12	1
40	AA13 2152	Spacer - 8x20x1	1
41	A606 4728	Pulley - 30Z	1
42	A300 3812	Spacer - 6x22x1.5	1
43	A606 4882	Guide Plate	1
44	A499 2444	Middle Belt Roller	1
45	A606 4712	Stapler Entrance Guiide	1
46	A606 1606	Harness Cover	1
101	0344 0060F	Philips Truss Head Screw - M4x6	
102	0314 0060B	Philips Pan Head Screw - M4x6	
103	0313 0100B	Philips Pan Head Screw - M3x10	
104	1106 0241	Bushing - 6.7mm	
105	1106 0193	Bushing - 7.9mm	
106	0951 3005B	Philips Screw With Flat Washer M3x5	
107	0720 0040E	Retaining Ring - M4	
108	1105 0310	Wire Clamp	
109	0314 0040B	Philips Pan Head Screw - M4x4	
110	0951 4006B	Philips Screw With Washer - M4x6	
111	1105 0267	Wire Clamp	
112	1105 0328	Harness Clamp - ES-0505	

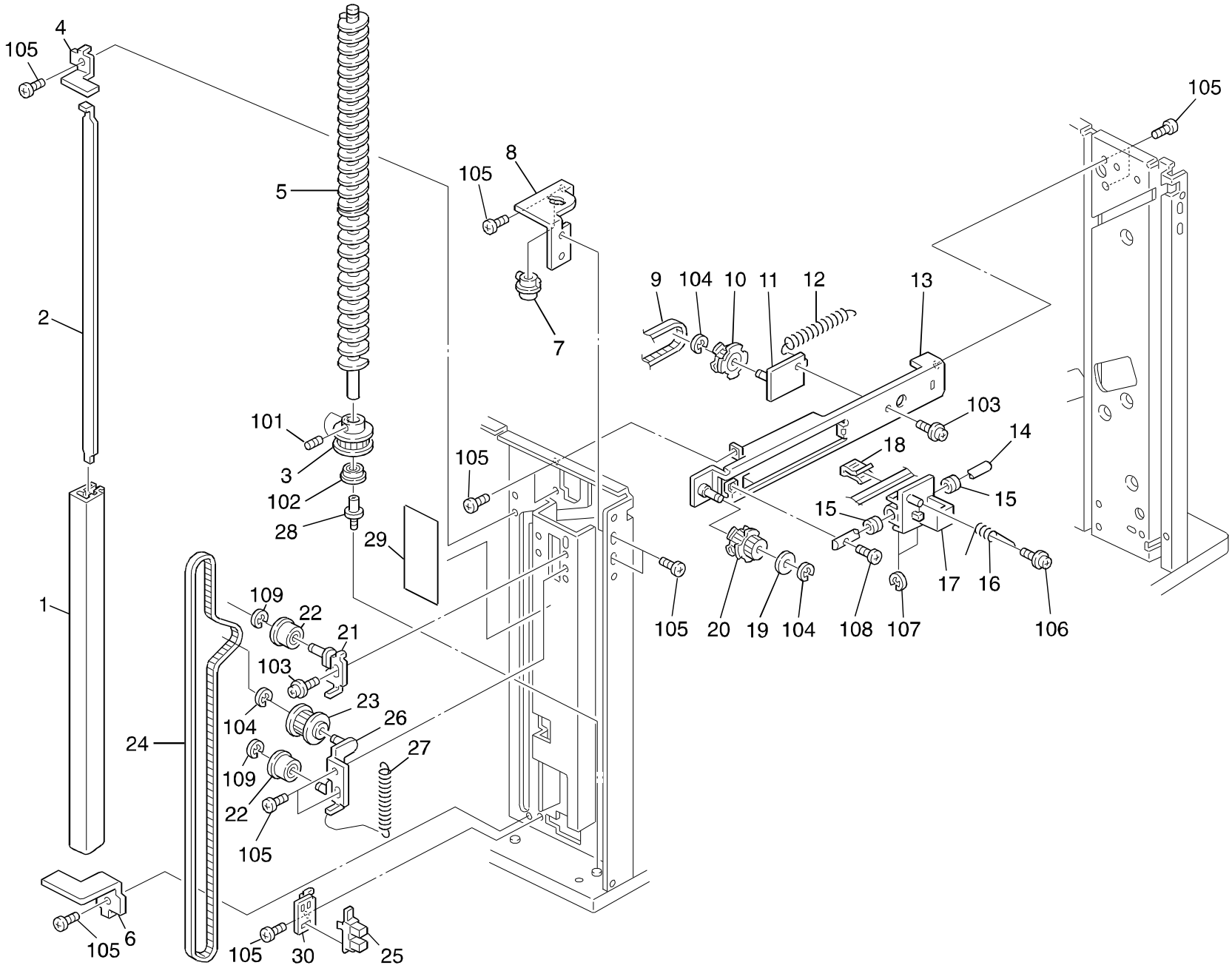
4. ELECTRICAL SECTION (A606)



4. ELECTRICAL SECTION (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	AW03 0032	Optical Fiber	1
2	A606 5220	DC Power Supply Harness	1
3	A606 5200	Sensor Harness	1
4	A606 5260	Motor Harness	1
5	A606 5210	Lower Motor Harness	1
6	AA04 3348	Timing Belt - 150P3M6	1
7	AB03 0435	Timing Pulley - 16Z	1
8	A377 2217	Cushion - T1.2	4
9	AX05 0057	Stepping Motor - DC24V 3.84W	1
10	A377 2231	Stepping Motor Bracket	1
11	AA04 3349	Timing Belt - 660P3M6	1
12	A300 3812	Spacer - 6x22x1.5	1
13	AB03 3054	Gear Pulley - 70/20Z	1
14	5053 0447	Bushing - 6mm	3
15	AX05 0098	DC Motor - D24V 6W	1
16	AB03 0535	Timing Pulley - 27Z	1
17	A606 2211	Brushless Motor Bracket	1
18	AA14 5215	Clutch Shaft	1
19	AA04 3461	Timing Belt - 136P2M	1
20	A377 2216	Spacer - 6x10x9	1
21	AB01 0337	Gear - 70Z	1
22	AA08 0071	Bushing -6x10x6	1
23	AB03 0325	Pulley - 20Z	1
24	AB03 3053	Gear Pulley - 35/43Z	1
25	5442 5839	Angle - Cord Clamp 30	2
26	A606 2340	Junction Gate Solenoid	1
27	A377 1636	Upper Rear Cover Bracket	2
28	A606 5103	IC - UVEPROM 256KX8 150NS	1
29	AA04 3350	Timing Belt - B60S3M426	1
30	A606 5100	Main Control Board	1
31	A377 3321	End Fence Guide	1
32	AX04 0053	DC Motor - 24V/2.2W	1
33	AW02 0075	Photointerrupter	2
34	A377 3311	End Fence Bracket	1
35	A377 3331	Harness Cover	1
36	AB01 7305	Gear -18/78Z	1
37	A377 3326	Gear - 70Z	1
38	AA08 0072	Bushing - 6x10x3	2
39	5447 2681	Snap Ring	2
40	A377 3322	End Fence Link	1
41	A377 3315	Link Bracket	1
42	A377 3323	Link Shaft	1
43	5403 6246	Stepped Screw - Cleaning	4
44	A606 2371	Solenoid Bracket	1
45	5206 2686	Snap Ring	1
46	A377 2346	Tension Spring - 20.5mm	1
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0574 0040E	Hexagon Headless Set Screw - M4x4	
103	0313 0050B	Philips Pan Head Screw - M3x5	
104	1005 0944	Stepping Motor Cushion	
105	0720 0040E	Retaining Ring - M4	
106	0573 0040E	Hexagon Headless Set Screw - M3x4	
107	0800 0072	Philips Pan Head Screw - M2.6x4	
108	0632 0100G	Pin - 2x10mm	
109	0951 4008B	Philips Screw With Washer - M4x8	
110	1105 0034	Nylon Clamp - 7N	
111	1105 0310	Wire Clamp	
112	1105 0134	Locking Support	
113	1105 0291	Wire Saddle	
114	1107 0752	Fuse - 5A-250V	
115	0951 3005B	Philips Screw With Flat Washer M3x5	
116	1102 4473	CT - Connector - 2P	

5. BIN DRIVE SECTION (A606)

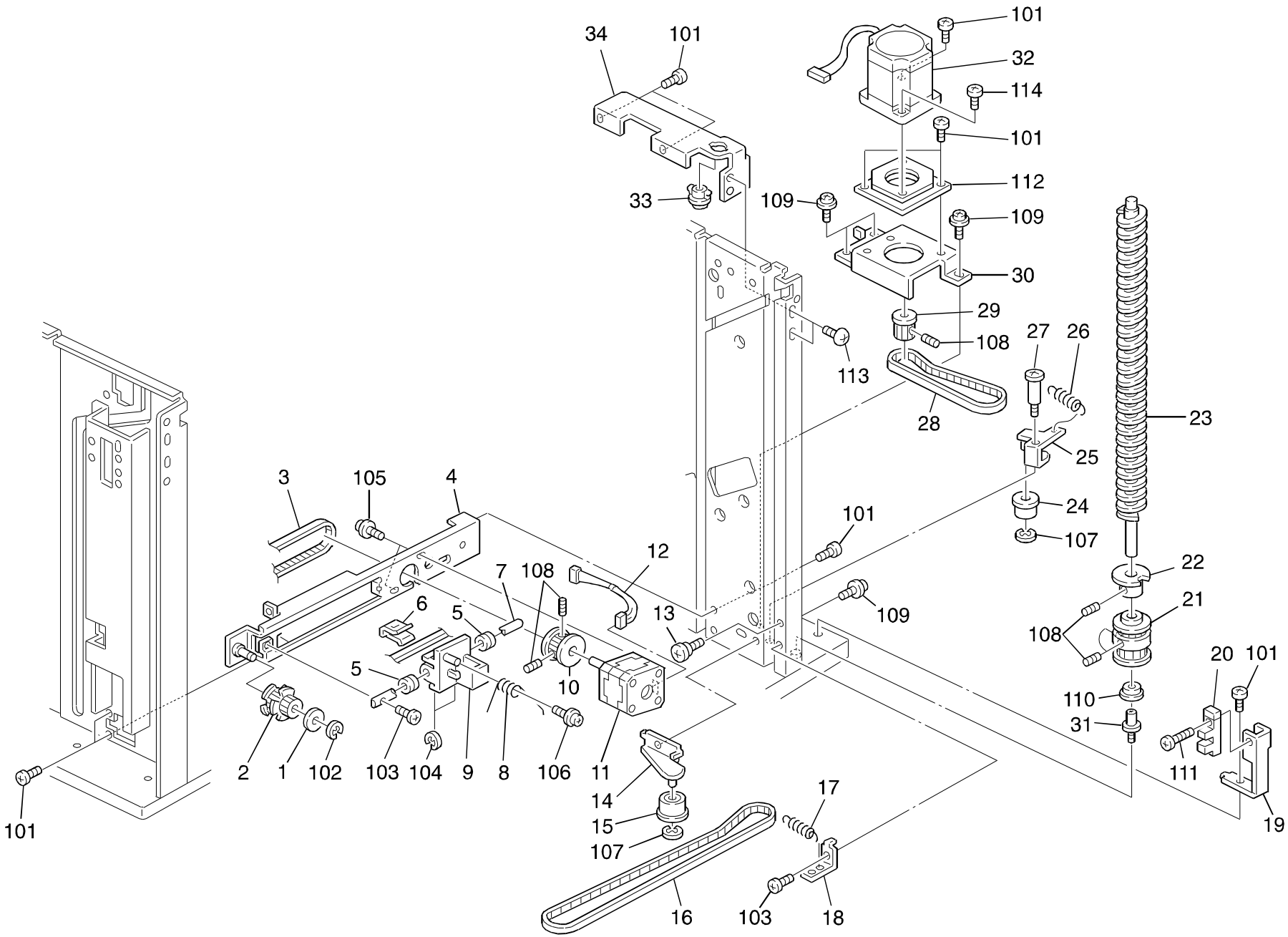


5. BIN DRIVE SECTION (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A606 3171	Bin Guide	1
2	A606 3176	Rail Spacer	1
3	A377 3151	Timing Pulley - 36Z	1
4	A606 3181	Rail Bracket	1
5	A606 3112	Long Helical Wheel	1
6	A606 3181	Rail Bracket	1
7	A377 3145	Helical Wheel Bushing	1
8	A377 3136	Rear Left Fixing Plate	1
9	AA04 3354	Timing Belt - B40S3M633	1
10	AB03 0393	Timing Pulley - 25Z	1
11	A377 4141	Pulley Bracket	1
12	AA06 0544	Tension Spring	1
13	A377 4131	Upper Jogger Stay	1
14	A377 4138	Jogger Shaft	1
15	AA08 2042	Bushing - 6x10x6.5mm	2
16	AA06 6549	Jogger Plate Spring	1
17	A377 4112	Upper Jogger Plate Holder	1
18	A354 4475	Timing Belt Stopper - Side Fence	1
19	A300 3812	Spacer - 6x22x1.5	1
20	AB03 3051	Timing Pulley - 25Z	1
21	A377 4186	Idler Bracket	1
22	5887 4185	Idler Pulley	1
23	5214 1811	Idle Pulley - 20Z	1
24	AA04 3356	Timing Belt - B60S3M1680	1
25	AW02 0075	Photointerrupter	1
26	A377 4181	Jogger Adjusting Bracket	1
27	AA06 0548	Tension Spring	1
28	A377 1116	Stud Screw - M6	1
29	A606 1840	Decal - Service	1
30	A377 4161	Jogger Sensor Bracket	1

Index No.	Part No.	Description	Q ty Per Assembly
101	0574 0040E	Hexagon Headless Set Screw - M4x4	
102	0741 3006	Ball Bearing - 6x17x6mm	
103	0951 4006B	Philips Screw With Washer - M4x6	
104	0720 0040E	Retaining Ring - M4	
105	0314 0060B	Philips Pan Head Screw - M4x6	
106	0965 3008B	Tapping Screw With Washer - M3x8	
107	0720 0080E	Retaining Ring - M8	
108	0313 0080B	Philips Pan Head Screw - M3x8	
109	0720 0060E	Retaining Ring - M6	

6. STAPLER DRIVE SECTION (A606)

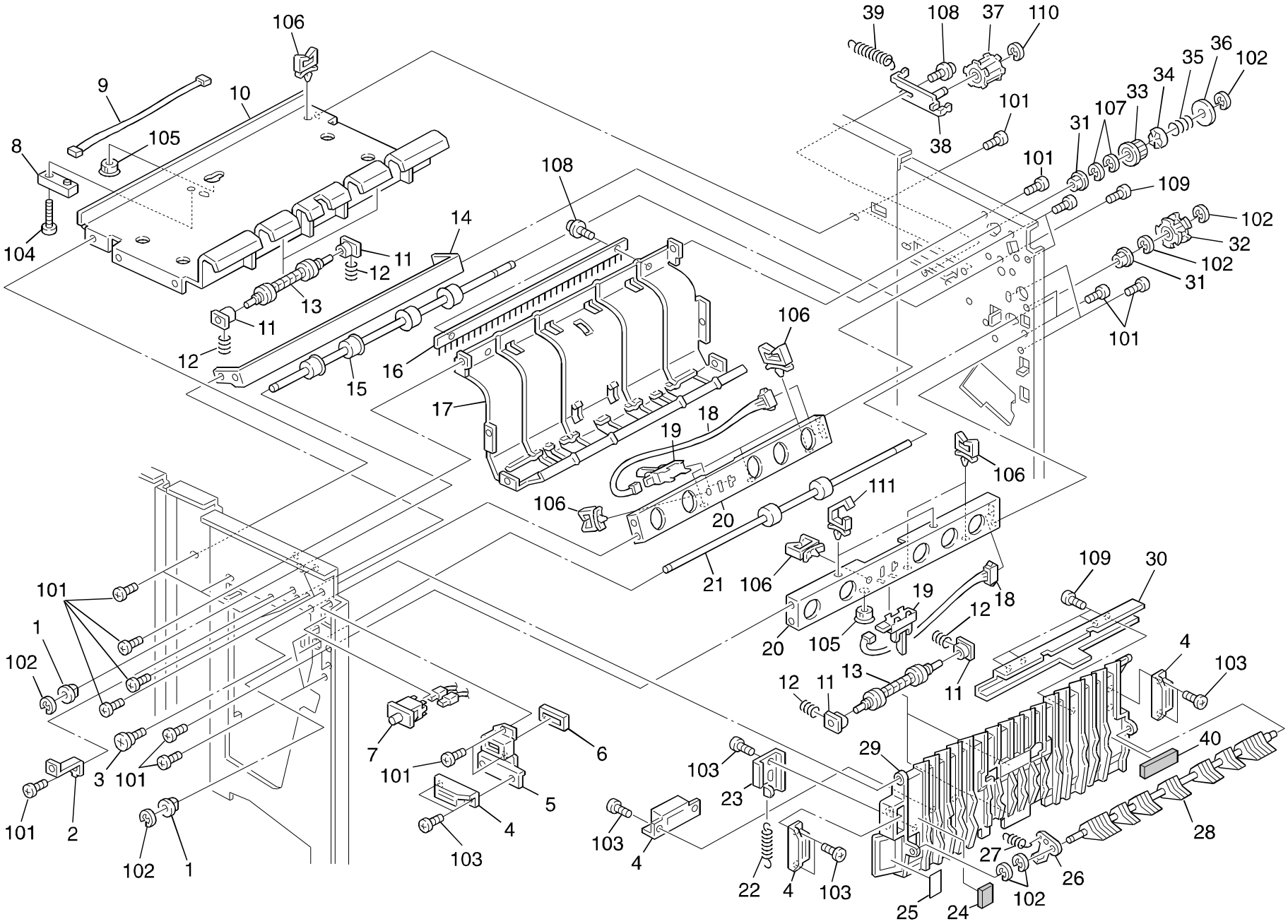


6. STAPLER DRIVE SECTION (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A300 3812	Spacer - 6x22x1.5	1
2	AB03 3051	Timing Pulley - 25Z	1
3	AA04 3354	Timing Belt - B40S3M633	1
4	A377 4133	Lower Jogger Stay	1
5	AA08 2042	Bushing - 6x10x6.5mm	2
6	A354 4475	Timing Belt Stopper - Side Fence	1
7	A377 4138	Jogger Shaft	1
8	AA06 6549	Jogger Plate Spring	1
9	A377 4122	Lower Jogger Plate Holder	1
10	A377 4216	Timing Pulley - 34Z	1
11	AX05 0100	Stepping Motor - 14.5V 0.34A	1
12	A606 5250	Relay Harness - Jogger	1
13	5206 2684	Shoulder Screw - M3	1
14	A377 3242	Adjusting Bracke	1
15	5887 4185	Idler Pulley	1
16	AA04 3352	Timing Belt - B60S3M918	1
17	AA06 0555	Tension Spring	1
18	5887 2245	Spring Anchor	1
19	A377 3212	Posioning Sensor Bracket	1
20	AW02 0022	Photointerruptor	1
21	A377 3161	Timing Pulley - 36Z L8/L12	1
22	A377 3166	Bin Posioning Shutter	1
23	A606 3112	Long Helical Wheel	1
24	5887 2291	Idle Roller	1
25	A377 3262	Tension Bracket	1
26	AA06 0556	Tension Spring	1
27	A469 3142	Idle Pulley Stud - Long	1
28	AA04 3353	Timing Belt - B100S3M300	1
29	AB03 0437	Timing Pulley - 18Z	1
30	A377 3202	Stepping Motor Bracket	1
31	A377 1116	Stud Screw - M6	1
32	AX06 0081	Stepping Motor - DC 8.4W	1
33	A377 3145	Helical Wheel Bushing	1
34	A377 3141	Front Fixing Plate	1

Index No.	Part No.	Description	Q ty Per Assembly
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0720 0040E	Retaining Ring - M4	
103	0313 0080B	Philips Pan Head Screw - M3x8	
104	0720 0080E	Retaining Ring - M8	
105	0951 3005B	Philips Screw With Flat Washer M3x5	
106	0965 3008B	Tapping Screw With Washer - M3x8	
107	0720 0060E	Retaining Ring - M6	
108	0574 0040E	Hexagon Headless Set Screw - M4x4	
109	0951 4006B	Philips Screw With Washer - M4x6	
110	0741 3006	Ball Bearing - 6x17x6mm	
111	0314 0100B	Philips Pan Head Screw - M4x10	
112	1005 0946	Stepping Motor Cushion	
113	0344 0060F	Philips Truss Head Screw - M4x6	
114	0314 0080B	Philips Pan Head Screw - M4x8	

7. TRANSPORT SECTION (A606)

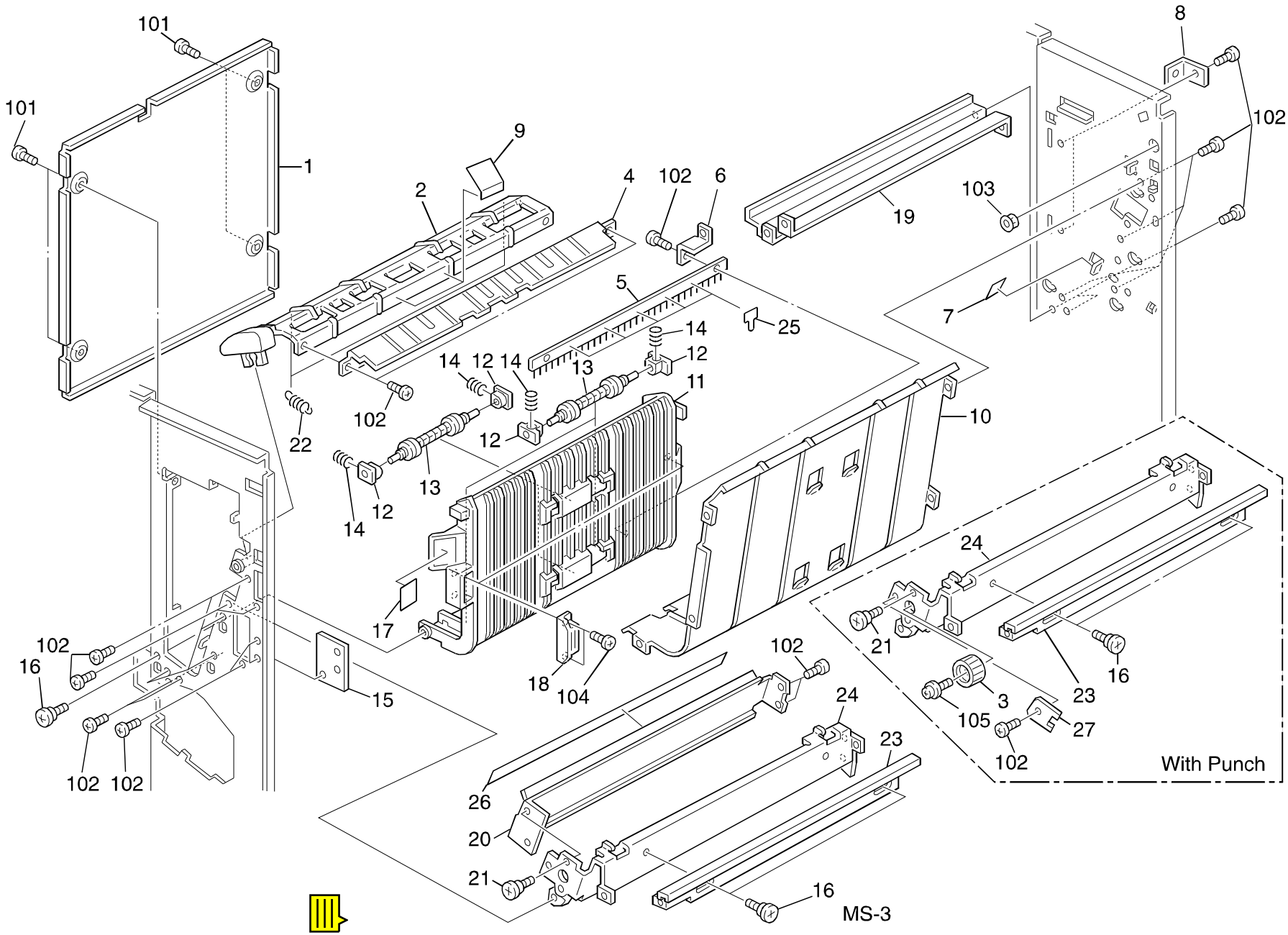


7. TRANSPORT SECTION (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	5053 0447	Bushing - 6mm	2
2	5442 5839	Angle - Cord Clamp 30	1
3	5413 1882	Stepped Screw	1
4	AG07 0004	Magnetic Catch	4
5	A377 1661	Door Switch Cover	1
6	A377 1662	Door Switch Actuator	1
7	1204 2384	Interlock Switch	1
8	AW02 0087	Photosensor - LNB4301	1
9	A606 5270	Bin Sensor Harness - Upper	1
10	A606 1141	Upper Stay	1
11	AA08 0034	Bushing - 4x5x7	6
12	AA06 3529	Pressure Spring - 14.5mm	6
13	AF02 2068	Driver Roller	3
14	A377 2316	Upper Left Guide	1
15	A377 2350	Exit Roller	1
16	AA12 0027	Antistatic Brush	1
17	A377 2311	Right Guide Plate	1
18	A377 5460	Transport Sensor Harness	2
19	AW02 0049	Photointerruptor - OS - 580213-703	2
20	A377 1151	Stay	2
21	AF02 0305	Transport Roller	1
22	5940 2641	Feed-in Solenoid Spring	1
23	A377 2333	Junction Gate Bracket	1
24	A606 2327	Junction Gate Cushion	1
25	A377 1870	Decal - R1	1
26	A606 2332	Junction Gate Lever	1
27	5940 2641	Feed-in Solenoid Spring	1
28	A377 2331	Junction Gate	1
29	A606 2321	Left Guide Plate	1
30	A377 2326	Support Plate	1
31	AA08 0071	Bushing -6x10x6	2
32	AB03 0374	Timing Pulley - 20Z	1
33	A354 1261	Pulley - 20Z	1
34	A354 1266	Torque Limiter Collar	1
35	A300 3826	Pressure Spring	1

Index No.	Part No.	Description	Q ty Per Assembly
36	A300 3812	Spacer - 6x22x1.5	1
37	AB03 0278	Idler - 20Z	1
38	A377 2221	Tightener	1
39	AA06 0092	Release Spring	1
40	A606 2328	Junction Gate Cushion	1
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0720 0040E	Retaining Ring - M4	
103	0802 5233	Tapping Screw - M3x10	
104	0313 0140B	Philips Pan Head Screw - M3x14	
105	1106 0193	Bushing - 7.9mm	
106	1105 0196	Harness Clamp	
107	0720 0030E	Retaining Ring - M3	
108	0951 4006B	Philips Screw With Washer - M4x6	
109	0802 5240	Tapping Bind Screw - M4x12	
110	0720 0060E	Retaining Ring - M6	
111	1105 0291	Wire Saddle	

8. PAPER EXIT SECTION (A606)

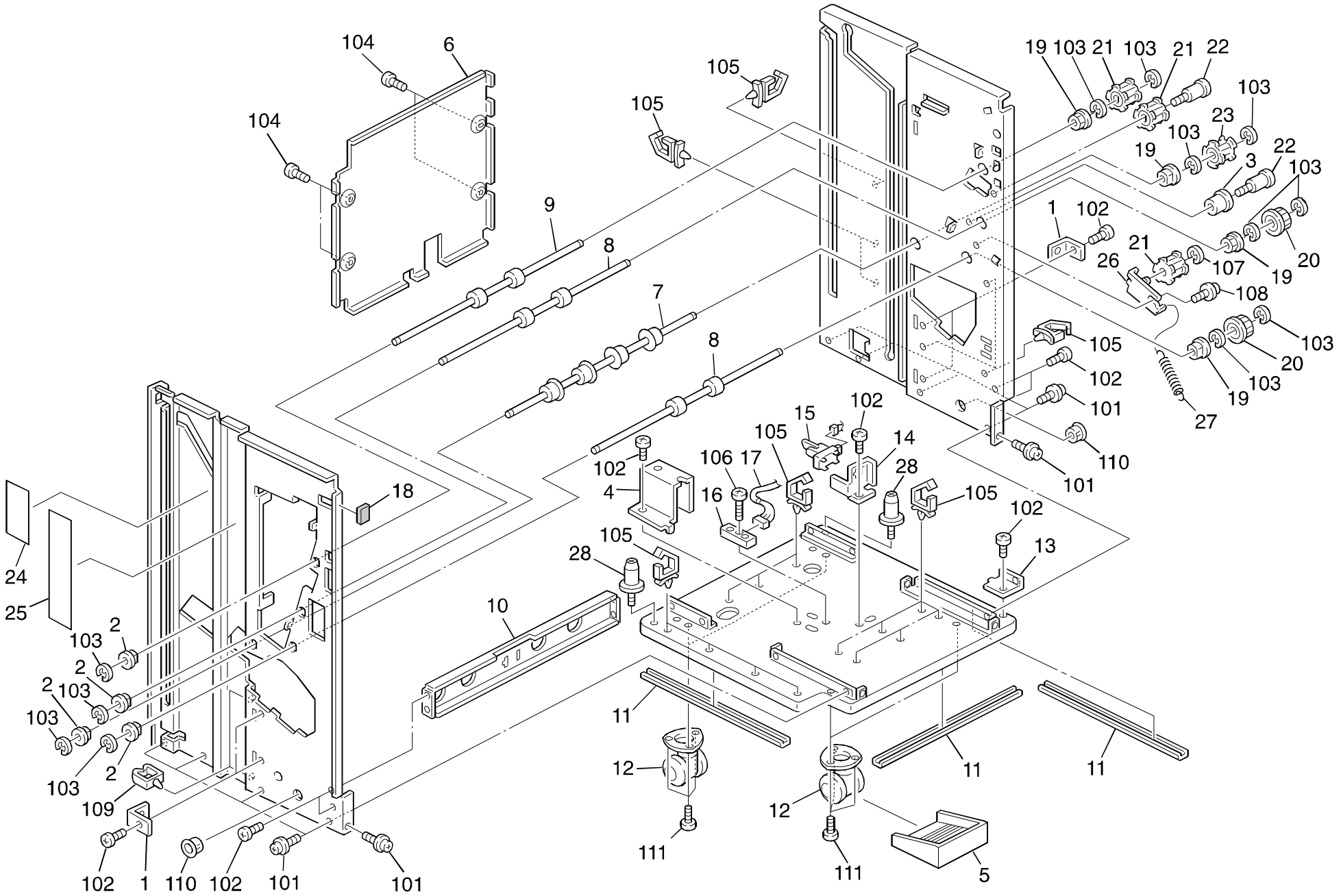


8. PAPER EXIT SECTION (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A377 1621	Upper Inner Cover	1
2	A606 2180	Lower Entrance Guide	1
3	A377 7161	Punch Knob	1
4	A606 2126	Relay Guide	1
5	A377 2144	Antistatic Brush	1
6	A377 2142	Grounding Spring Plate	1
7	A377 1138	Magnet Catch Seal	1
8	A377 1656	Inner Cover Angle	2
9	A377 2115	Lower Guide Mylar	2
10	A377 2131	Right Lower Guide	1
11	A377 2141	Left Lower Guide	1
12	AA08 0034	Bushing - 4x5x7	8
13	AF02 2068	Driver Roller	4
14	AA06 3529	Pressure Spring - 14.5mm	8
15	A377 1126	Front Cover Plate	1
16	5413 1882	Stepped Screw	3
17	A377 1875	Decal - R2	1
18	AG07 0004	Magnetic Catch	1
19	A606 1171	Exit Stay	1
20	A377 2161	Middle Guide Pla	1
21	5403 2075	Stepped Screw	1
22	A377 2117	Pressure Spring	2
23	A377 1182	Joint Lever	1
24	A606 1181	Middle Stay	1
25	A377 2146	Exit Guide Mylar	5
26	A377 2166	Middle Guide My	1
27	A377 7165	Punch Lock Bracket	1

Index No.	Part No.	Description	Q ty Per Assembly
101	0344 0060F	Philips Truss Head Screw - M4x6	
102	0314 0060B	Philips Pan Head Screw - M4x6	
103	1106 0430	Bushing - 13mm	
104	0353 0060W	Philips Pan Head Screw - M3x6	
105	0951 4006B	Philips Screw With Washer - M4x6	

9. FRAME SECTION (A606)

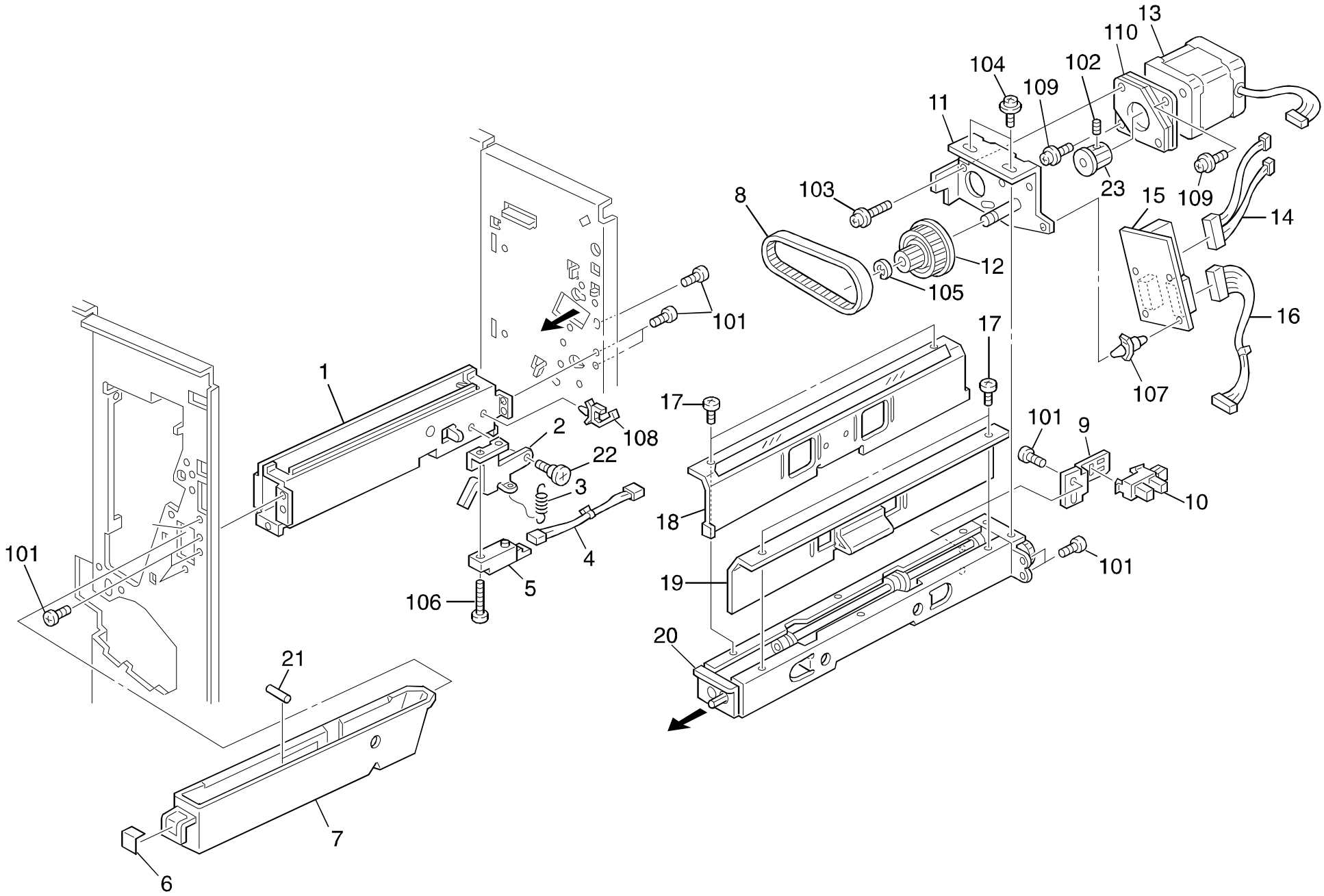


9. FRAME SECTION (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A377 1656	Inner Cover Angle	2
2	5053 0447	Bushing - 6mm	4
3	AB03 3070	Idler Roller	1
4	A377 1666	Lower Sensor Cover	1
5	A498 6085	Caster Stopper	4
6	A377 1626	Lower Inner Cover	1
7	AF02 0306	Exit Roller	1
8	AF02 0304	Transport Roller	2
9	AF02 0305	Transport Roller	1
10	A377 1151	Stay	1
11	A377 1118	Edge Guard	3
12	AH01 2010	Caster - 50m	4
13	A377 1637	Lower Rear Cover Bracket	1
14	A377 3222	Home Position Sensor Bracket	1
15	AW02 0049	Photointerruptor - OS - 580213-703	1
16	AW02 0088	Photosensor - PNB4301	1
17	A606 5280	Bin Sensor Harness - Lower	1
18	A606 1123	Spacer	1
19	AA08 0071	Bushing -6x10x6	4
20	AB03 0434	Timing Pulley - 2	2
21	AB03 0278	Idler - 20Z	3
22	AA14 3462	Idler Stud - M4	2
23	AB03 0374	Timing Pulley - 20Z	1
24	A606 1855	Decal - Misfeed Removal	1
25	A606 1850	Decal - Misfeed Removal - Stapler	1
26	A377 2221	Tightener	1
27	AA06 0092	Release Spring	1
28	A377 1116	Stud Screw - M6	2

Index No.	Part No.	Description	Q ty Per Assembly
101	0951 4006B	Philips Screw With Washer - M4x6	
102	0314 0060B	Philips Pan Head Screw - M4x6	
103	0720 0040E	Retaining Ring - M4	
104	0344 0060F	Philips Truss Head Screw - M4x6	
105	1105 0310	Wire Clamp	
106	0313 0140B	Philips Pan Head Screw - M3x14	
107	0720 0060E	Retaining Ring - M6	
108	0951 4006B	Philips Screw With Washer - M4x6	
109	1105 0196	Harness Clamp	
110	1106 0459	Bushing - 20.2mm	
111	0315 0080B	Philips Pan Head Screw - M5x8	

10. PUNCH UNIT (A606)



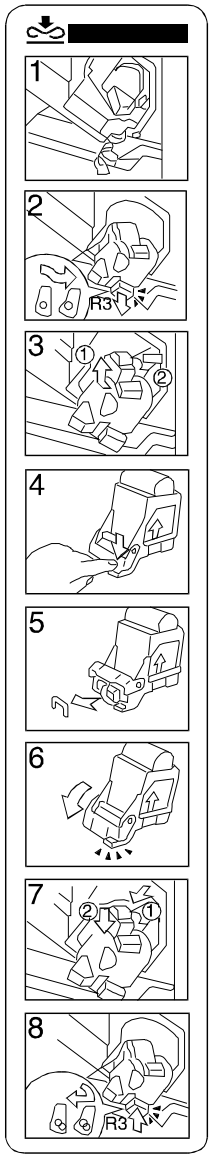
10. PUNCH UNIT (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A606 7311	Hopper Bracket	1
2	A377 7321	Hopper Lock Bracket	1
3	AA06 0582	Lock Spring	1
4	A606 5720	Hopper Relay Harness	1
5	AW01 0070	Photosebsor - PS-R11D1-B	1
6	A606 1885	Decal - Hopper	1
7	A377 7211	Hopper	1
8	AA04 3226	Timing Belt - 180S2M	1
9	A377 7147	H.P. Sensor Bracket	1
10	AW02 0075	Photointerrupter	1
11	A606 7141	Punch Drive Bracket (2 Holes)	1
11	A606 7161	Punch Drive Bracket (3 Holes)	1
12	AB03 3061	Pulley - 50/15Z (2 Holes)	1
12	AB03 3078	Pulley - 50/15Z (3 Holes)	1
13	AX05 0097	Stepping Motor - 1.2A	1
14	A606 5300	Punch Harness	1
15	A606 5110	Punch Control Board	1
16	A606 5310	Relay Harness	1
17	5875 2088	Shoulder Screw - M4	4
18	A377 7130	Left Guide (2 Holes)	1
18	A606 7131	Left Guide (3 Holes)	1
19	A377 7121	Right Guide (2 Holes)	1
19	A606 7121	Right Guide (3 Holes)	1
20	A377 7110	Punch Unit (2 Holes)	1
20	A606 7115	Punch Unit (3 Holes)	1
21	A377 7212	Hopper Pin	1
22	5413 1882	Stepped Screw	1
23	AB03 0472	Pulley - 30Z	1
23	A377 7155	Punch Drive Pulley (3 Holes)	1

Index No.	Part No.	Description	Q ty Per Assembly
101	0314 0060B	Philips Pan Head Screw - M4x6	
102	0574 0040E	Hexagon Headless Set Screw - M4x4	
103	0951 3005B	Philips Screw With Flat Washer M3x5	
104	0951 4006B	Philips Screw With Washer - M4x6	
105	0720 0060E	Retaining Ring - M6	
106	0313 0100B	Philips Pan Head Screw - M3x10	
107	1105 0159	PCB Stud	
108	1105 0310	Wire Clamp	
109	0313 0050B	Philips Pan Head Screw - M3x5	
110	1005 0944	Stepping Motor Cushion	

11. DECAL AND DOCUMENT (A606)

1



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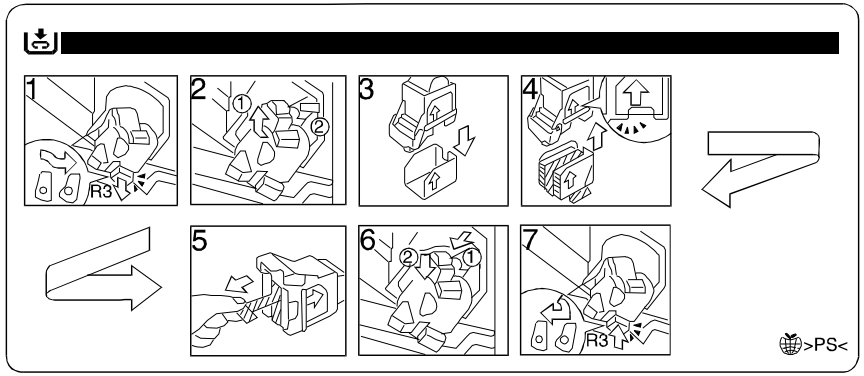

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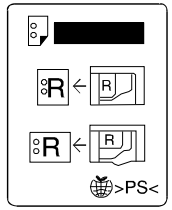

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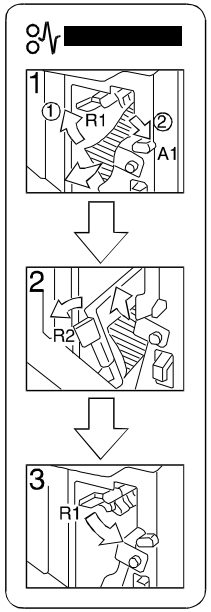

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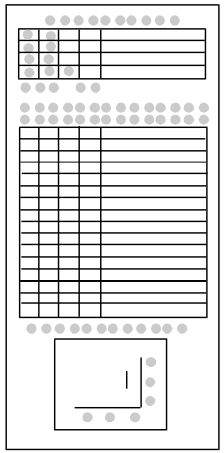

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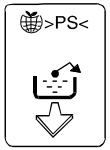

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11. DECAL AND DOCUMENT (A606)

Index No.	Part No.	Description	Q ty Per Assembly
1	A606 1850	Decal - Misfeed Removal - Stapler	1
2	A606 1860	Decal - Add Stapler	1
3	A606 1890	Decal - Punch Position (2 Holes)	1
3	A606 1895	Decal - Punch Position (3 Holes)	1
4	A606 1855	Decal - Misfeed Removal	1
5	A606 1840	Decal - Service	1
6	A606 1885	Decal - Hopper	1
7	A377 1875	Decal - R2	1
8	A377 1870	Decal - R1	1

Index No.	Part No.	Description	Q ty Per Assembly

PARTS INDEX

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A606 1141	Upper Stay	17- 10
A606 1171	Exit Stay	19- 19
A606 1181	Middle Stay	19- 24
A606 1526	Front Left Cover	5- 9
A606 1536	Lower Cover	5- 1
A606 1546	Rear Cover	5- 7
A606 1556	Left Cover	5- 8
A606 1576	Front Door	5- 10
A606 1595	Small Door Cover	5- 12
A606 1601	Inner Cover - Chack	5- 2
A606 1605	Stapler Cover	9- 3
A606 1606	Harness Cover	9- 46
A606 1607	Entrance Guide	9- 1
A606 1609	Guide Mylar	9- 6
A606 1616	Small Proof Tray	5- 21
A606 1645	Hinge	5- 11
A606 1696	Clip Tray	5- 24
A606 1710	Top Cover	5- 22
A606 1840	Decal - Service	13- 29
A606 1840	Decal - Service	25- 5
A606 1850	Decal - Misfeed Removal - Stapler	21- 25
A606 1850	Decal - Misfeed Removal - Stapler	25- 1
A606 1855	Decal - Misfeed Removal	21- 24
A606 1855	Decal - Misfeed Removal	25- 4
A606 1860	Decal - Add Stapler	5- 3
A606 1860	Decal - Add Stapler	25- 2
A606 1885	Decal - Hopper	23- 6
A606 1885	Decal - Hopper	25- 6
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A606 2340	Junction Gate Solenoid	11- 26
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A606 3112	Long Helical Wheel	13- 5
A606 3112	Long Helical Wheel	15- 23
A606 3171	Bin Guide	13- 1
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A606 3181	Rail Bracket	13- 4
A606 3181	Rail Bracket	13- 6
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A606 3536	Bin End Fence	5- 18
A606 4156	Jogger Cushion	5- 23
A606 4435	Gripper Arm Solenoid	7- 13
A606 4441	Slider Support Bracket	7- 22
A606 4460	Gripper Slide Solenoid	7- 20
A606 4488	Gripper Harness Bracket	7- 34
A606 4711	Stapler Bracket	9- 8
A606 4712	Stapler Entrance Guiide	9- 45
A606 4721	Stapler Slide Bracket	9- 16
A606 4728	Pulley - 30Z	9- 41
A606 4831	Stapler Slider	9- 13
A606 4837	Roller - 12	9- 39
A606 4841	Slide Rail	9- 30
A606 4851	Middle Bracket	9- 29
A606 4854	Roller - 10	9- 28
A606 4861	Stapler Bracket	9- 27
A606 4864	Lock Lever	9- 33
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A606 4866	Lever Shaft - Long	9- 32
A606 4871	Release Lever Bracket	9- 38
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A606 5103	IC - UVEPROM 256KX8 150NS	11- 28
A606 5110	Punch Control Board	23- 15
A606 5200	Sensor Harness	11- 3
A606 5210	Lower Motor Harness	11- 5
A606 5220	DC Power Supply Harness	11- 2
A606 5230	Stapler Harness	9- 23
A606 5240	Stapler Sensor Harness	9- 14
A606 5250	Relay Harness - Jogger	15- 12
A606 5260	Motor Harness	11- 4
A606 5270	Bin Sensor Harness - Upper	17- 9
A606 5280	Bin Sensor Harness - Lower	21- 17
A606 5300	Punch Harness	23- 14
A606 5310	Relay Harness	23- 16
A606 5720	Hopper Relay Harness	23- 4
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AA04 3353	Timing Belt - B100S3M300	15- 28
AA04 3354	Timing Belt - B40S3M633	13- 9
AA04 3354	Timing Belt - B40S3M633	15- 3
AA04 3355	Timing Belt - B40S2M320	7- 27
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AA06 0544	Tension Spring	13- 12
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AA06 0548	Tension Spring	13- 27
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AA06 0556	Tension Spring	15- 26
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AA08 0071	Bushing -6x10x6	11- 22
AA08 0071	Bushing -6x10x6	17- 31
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AA08 2042	Bushing - 6x10x6.5mm	13- 15
AA08 2042	Bushing - 6x10x6.5mm	15- 5
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AB01 7305	Gear -18/78Z	11- 36
AB03 0218	Pulley - 15Z	7- 26
AB03 0278	Idler - 20Z	17- 37
AB03 0278	Idler - 20Z	21- 21
AB03 0325	Pulley - 20Z	11- 23
AB03 0374	Timing Pulley - 20Z	17- 32
AB03 0374	Timing Pulley - 20Z	21- 23
AB03 0393	Timing Pulley - 25Z	13- 10
AB03 0394	Timing Pulley - 30Z	9- 18
AB03 0434	Timing Pulley - 20Z	21- 20
AB03 0435	Timing Pulley - 16Z	11- 7
AB03 0437	Timing Pulley - 18Z	15- 29
AB03 0472	Pulley - 30Z	23- 23
AB03 0516	Timing Pulley - 15Z	7- 28
AB03 0535	Timing Pulley - 27Z	11- 16
AB03 3051	Timing Pulley - 25Z	13- 20
AB03 3051	Timing Pulley - 25Z	15- 2
AB03 3053	Gear Pulley - 35/43Z	11- 24
AB03 3054	Gear Pulley - 70/20Z	11- 13
AB03 3061	Pulley - 50/15Z (2 Holes)	23- 12
AB03 3070	Idler Roller	21- 3
AB03 3078	Pulley - 50/15Z (3 Holes)	23- 12
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AF02 0306	Exit Roller	21- 7

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A354 1261	Pulley - 20Z	17- 33
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A354 4475	Timing Belt Stopper - Side Fence	13- 18
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A377 1116	Stud Screw - M6	15- 31
A377 1116	Stud Screw - M6	21- 28
A377 1118	Edge Guard	21- 11
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